



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4063-1

Job Sheet 204593



Part No: D4063-1

Job Qty: 6 pcs

Part Name: Drain Hose



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/13/19

Job Tracking No:

Due Date: 12/27/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP rev A 10.02.02 new issue Prelim EC verified by: DD IPP Rev:B 10.05.17 as per ECN10-562
DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	6 pcs	12/27/19	12/27/19	0.00	0.00	Purchasing - 1	DEC 18 2019
							Purchasing - 2	
							Purchasing - 3	
102	Packaging 2-1 - Receive - B4B	6 pcs	12/27/19	12/27/19	0.00	0.00	Packaging 2 - 1 - B4B	DEC 18 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Container No: S241771



Part: D4063-1

Job No: 204593

Serial No/Batch: S241771

Revision:

Inspector:

Exp Date: 12/18/2019

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/18/19

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					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
103 QC 6	6 pcs	12/27/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	DAS 40 JAN 0 6 2020 9-89
					QC 6 - 81	
105 Small Fab - 2 - B4B	6 pcs	12/27/19	0.00 0.29		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
107 QC 5	6 pcs	12/27/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	DAS 68 JAN 0 8 2020 9-89
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130 Packaging 3-1 - Stock - B4B	6 pcs	12/27/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	DAS
				Packaging 3 - 23 - B4B	84
				Packaging 3 - 24 - B4B	9-89
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	6 pcs	12/27/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	JAN 08 2020

Part Op 100 - Issue P/O: _____ Purchase part as per Dwg D4063 Part #: 193-6 ***ATTN: ORDER IN UNITS- EX. IF W/O IS
 Descriptions: FOR 6 INDICATE ON PO 6 PCS OF 24" **** only come in 12" at a time Possible Supplier: Stratoflex(AVIALL) Material
 release note required
 102 - (Receive & Inspect for Damage & Mat'l Certs)
 103 - (QC6- All purchased or subcontracted products)
 105 - (Small Fab) CUT TO LENGHT AS PER DWG
 107 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
193-6	Stratoflex D4063-1	6 ft (1 ea)	100-Purchasing	524/764

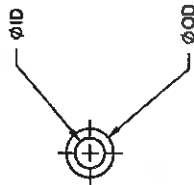
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	193-6	6	0	0

Part Specifications	
Specifications could not be found.	

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DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4063-1	183-6
D4063-3	183-3

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	MATERIAL SPEC	LENGTH	INSIDE Ø NOMINAL "ID"	OUTSIDE Ø NOMINAL "OD"
D4063-1	AVIALL	183-6	SEAMLESS BUNA-N	MIL-H-5593	17.0	0.38	0.60
D4063-3	AVIALL	183-8	SEAMLESS BUNA-N	MIL-H-5593	24.0	0.50	0.75

D4063-X VENT HOSE

RELEASED
R 2010-05-05
ND

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART PIN "D4063-1/3" AND B/N USING WHITE FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.11 lbs

A	NEW ISSUE	DESCRIPTION	DATE
REV.	BY	DATE	
DESIGN		DART AEROSPACE LTD	REV. A
DRAWN		HAWKESBURY, ONTARIO, CANADA	SHEET 1 OF 1
CHECKED		DRAWING NO.	SCALE
MFG. APPR.		D4063	VENT HOSE
APPROVED		TITLE	NTS
DATE	10.02.05		

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045392



Supplier: AVI002-VU
Aviall
PO BOX 842267
Dallas, TX 75284-2267 USA
Phone: 905-676-1695
Fax: 905-676-9046

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045392

PO Date: 12/13/19

Due Date: 12/20/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavole, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavole@dartaero.com

DEC 13 2019

Via: Fedex P1 Overnight

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		CB91			Acrylic Adhesive, 3.5G	Firmed	-	12/20/19	20 pcs	0 pcs	20 pcs	\$3.15/pcs	\$63.00
						X20					DEC 17 2019		
2		600.1012			Sealant PR1425B2 (#654 sem)	Firmed	-	12/20/19	6 pcs	0 pcs	6 pcs	\$64.49/pcs	\$386.94
3		600.0990	647.2600		Magnabond 6398 Part A Size 112 ml	Firmed	-	12/20/19	12 Ea	0 Ea	12 Ea	\$34.75/Ea	\$417.00
						X12					DEC 18 2019		
4		600.0991	647.2600		Magnabond 6398 Part B Size 112 ml	Firmed	-	12/20/19	12 Ea	0 Ea	12 Ea	\$34.75/Ea	\$417.00
						X12					DEC 18 2019		
5		MS21043-3		50/pk	Nut	Firmed	-	12/20/19	800 Ea	0 Ea	800 Ea	\$0.28/Ea	\$224.00
						X797					DEC 17 2019		
6		MS21043-4		100/pk	Nut	Firmed	-	12/20/19	400 Ea	0 Ea	400 Ea	\$0.47/Ea	\$188.00
						X400					DEC 17 2019		
7		AN3-11A		AN3-11A	Bolt	Firmed	-	12/20/19	100 Ea	0 Ea	100 Ea	\$0.09/Ea	\$9.00
						X100					DEC 17 2019		
8		MS21042L5		100/pk	Nut	Firmed	-	12/20/19	200 Ea	0 Ea	200 Ea	\$0.35/Ea	\$70.00
						X200					DEC 17 2019		
9		AN970-3			Washer receive ea	Firmed	-	12/20/19	100 pcs	0 pcs	100 pcs	\$0.0467/pcs	\$4.67
						X100					DEC 18 2019		
10		MS21042L3	DSI9760-011		Nut	Firmed	-	12/20/19	500 Ea	0 Ea	500 Ea	\$0.12/Ea	\$60.00
						X500					DEC 18 2019		
11	204593	193-6			Stratoflex 4003-1	Firmed	-	12/20/19	12 ft	0 ft	12 ft	\$3.05/ft	\$36.60
						X12					DEC 18 2019		
Line Item Note 12 ft will make 6 pcs cut to size													
12		AN4-15A		10/pk	Bolt	Firmed	-	12/20/19	300 Ea	0 Ea	300 Ea	\$0.19/Ea	\$57.00
						X100							

DEC 18 2019 DEC 17 2019



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Tel (613) 632-5200

PURCHASE ORDER POHB045392



Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
13		AN5-10A		50/pk	Bolt	Firmed 12/19	-	12/20/19	150 Ea	DEC 17 2019	50 Ea	\$0.24/Ea	\$36.00
14		AN970-4		25/pk	Washer receive ea	Firmed 12/19	-	12/20/19	50 Ea	DEC 17 2019	50 Ea	\$0.06/Ea	\$3.00
15		AN3C10A			Bolt	Firmed 12/20	-	12/20/19	20 Ea	DEC 17 2019	20 Ea	\$0.48/Ea	\$9.60
Grand Total:													\$2,047.81

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/13/19 12:53 PM Dart.Lavoie.Chantal



A Boeing Company

PACKING LIST



DELIVERY NUMBER: 8008249975

ROUTE: CA FedEx Ground

PAGE: 1 of 1
DATE: 13DEC19
TIME: 11:33:30
EMP: 000000000
ORD TYP: ZCOM 132

CUSTOMER PO: pohb045392
ORDER NUMBER: 1005582671
ORDER DATE: 13DEC19

10003951
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

10003951
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

1501
AVIAL TORONTO CSC
TORONTO SALES OFFICE
UNIT 2-7425 TRANMIERE DRIVE
MISSISSAUGA ON L5S 1L4
CANADA

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	QUANTITY BACK ORDER	UOM
100010	0	28	AN970-3 WASHER: FLT, ST	100	100	0	EA
100020	0	28	BATCH 7365218489 MS21042L3 NUT: SELF-LKG, ST	500	500	0	EA
100030	0	10	BATCH 7365272836 193-6 HOSE: LOW PRESSURE, RUBBER	12	500	132	FT
100040	0	28	BATCH 7365041895 AN4-15A BOLT: HEX HD, ST	200	12	70	EA
100050	0	28	BATCH 7365275768 AN5-10A BOLT: HEX HD, ST	150	130	0	EA
			BATCH 7365212364		100		
			BATCH 7365213253		50		

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DEC 17 2019

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I hereby certify that the aircraft parts appliances and/or aircraft materials described hereon were acquired from a source of supply that is consistent with the conditions under which the department of transport distributor approval number 35-96 has been granted. Je certifie par la présente que les pièces appareils et/ou matériaux décrits ci-dessus ont été acquis d'une source d'approvisionnement consistante avec les conditions sous lesquelles l'approbation du distributeur du département du transport no. 35-96 ont été reçues.

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ESCOMPTE APPLIQUEES SUR SOUS TOTAL SEULEMENT
ALL RETURNED MERCHANDISE SUBJECT TO A
HANDLING FEE. FRAIS DE MANUTENTION APPLIQUEES
SUR TOUTE MARCHANDISE RETOURNEE.

AV20 RS-06

13DEC19
Date

CUSTOMER COPY



A Boeing Company

PACKING LIST



DELIVERY NUMBER: 8008250342

ROUTE: US FedEx International Priority

PAGE: 1 of 1
DATE: 16DEC19
TIME: 11:04:15
EMP: 00000000
ORD TYP: ZCOM 132

CUSTOMER PO: pohb045392
ORDER NUMBER: 1005584056
ORDER DATE: 13DEC19

B 10003951
I DART AEROSPACE LTD
L 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
T CANADA

S 10003951
H DART AEROSPACE LTD
I 1270 ABERDEEN STREET
P HAWKESBURY ON K6A 1K7
T CANADA

S 8100
H DALLAS CMC
I DALLAS CHEMICALS MANAGEMENT CENTER
P 100 SOUTH ROYAL LANE
F COPPELL TX 75019-3851
M USA

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	QUANTITY BACK ORDER	UOM
00010	0	33	MAGNOBOND6398 ADHESIVE: EPOXY, A/B, 112ML	12	12	0	CQ
BATCH 7365310224				Exp Date : 30SEP20			

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DEC 17 2019

DART AEROSPACE LTD.

DAS
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8-89

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Signature

AV20 RS-06 16DEC19 Date

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